

*Hand*  
liquid crystal material interposed between the upper and lower substrates; and

a seal pattern formed between the upper and lower substrates, the seal pattern having an injection port; and

a tray including

a body defining a cavity therein; and

a protruded portion extending from said body and corresponding to the open portion of the liquid crystal panel.

**Attached hereto is a marked-up version of the changes made to the application by this Amendment.**